



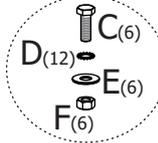
# MANUAL DE INSTALACIÓN

## Sistema de Enganche Reforzado ST5 SE039

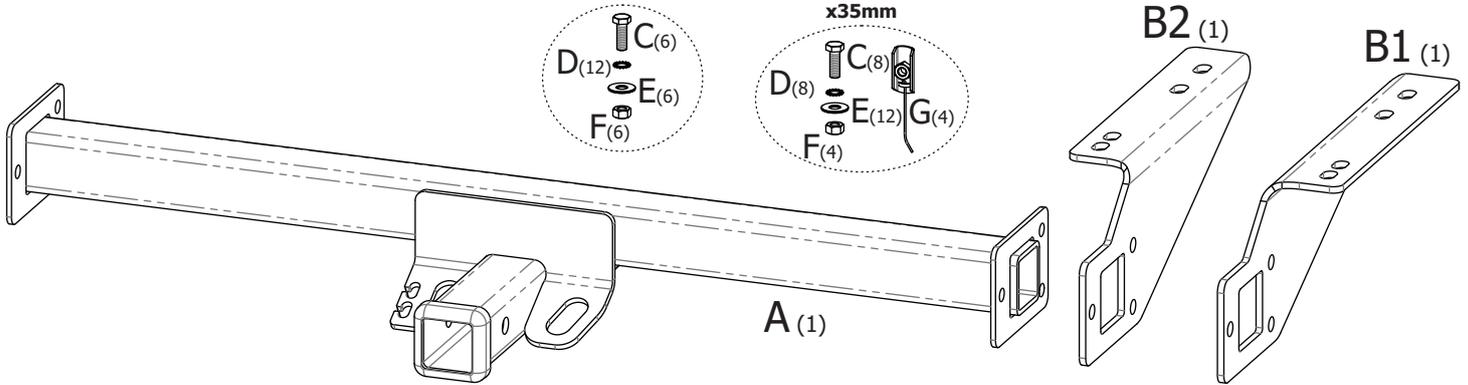
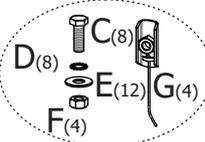
Toyota Hilux  
Paragolpes pintado Mod. 2005 - 2015

### 1 CONTENIDO

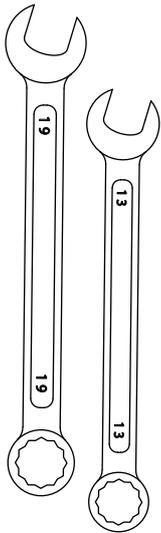
**BSE001**  
M12P1.75  
x35mm



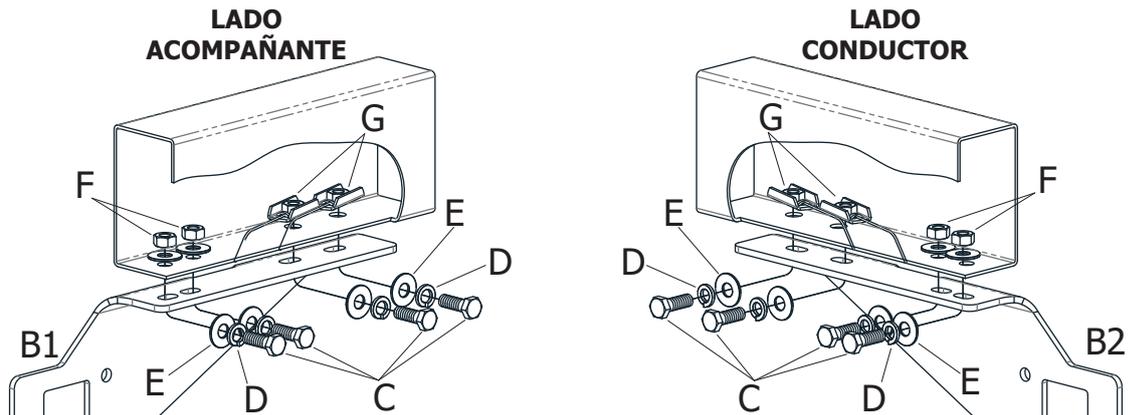
**BSE025**  
M12P1.75  
x35mm



### 2 HERRAMIENTAS NECESARIAS

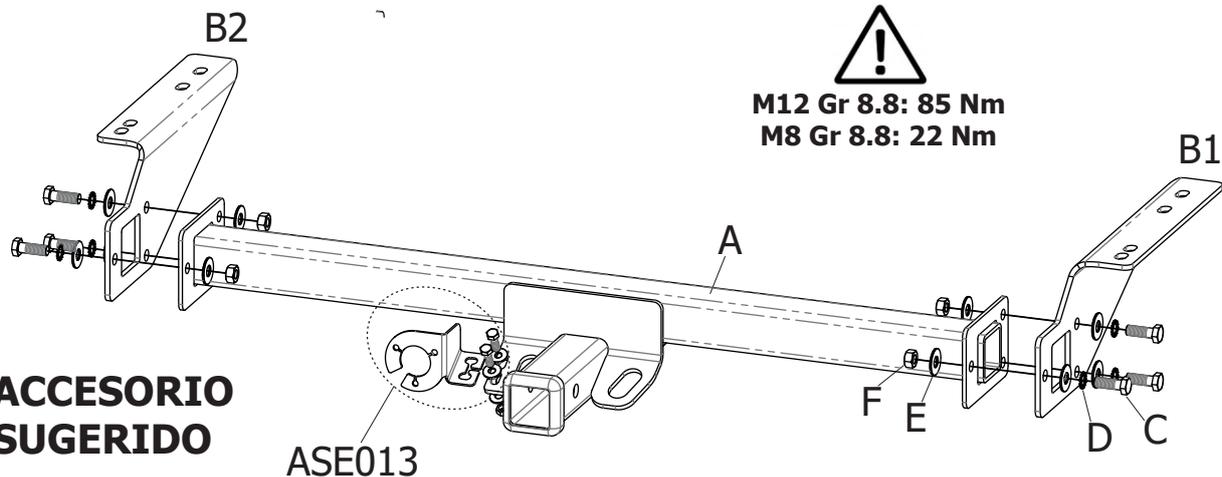


### 3 COLOCACIÓN DE PIEZAS "B1" Y "B2"



**ATENCIÓN:** NO AJUSTAR TOTALMENTE LAS PLACAS HASTA COLOCAR EL TRAVESAÑO (A)

### 4 COLOCACIÓN DE PIEZA "A"



**M12 Gr 8.8: 85 Nm**  
**M8 Gr 8.8: 22 Nm**

**ACCESORIO SUGERIDO**

ASE013

#### Valores de apriete de tornillos

Unidades	M4	M6	M8	M10	M12	M14
Kg.m	0,3	1	2,5	5,1	8,7	14
Coeficiente de fricción: $\mu=0,14$						